Axle / Spindle Nut Torque Specification

BHA54292

Make	Model	Year	Vehicle Notes		Lb. ft NM
Chevy	Silverado 1500 Crew Cab	2004-05	4 Wheel Steering	Rear	Note A
Chevy	Silverado 1500 HD	2003	4 Wheel Steering	Rear	Note A
Chevy	Silverado 1500 HD	2005	4 Wheel Steering	Rear	Note A
Chevy	Silverado 2500	2003-04	4 Wheel Steering	Rear	Note A
Chevy	Silverado 2500 HD	2003-05	4 Wheel Steering	Rear	Note A
Chevy	Suburban 2500	2003-05	4 Wheel Steering	Rear	Note A
GMC	Sierra 1500 Crew Cab	2004-05	4 Wheel Steering	Rear	Note A
GMC	Sierra 1500 HD	2003	4 Wheel Steering	Rear	Note A
GMC	Sierra 1500 HD	2005	4 Wheel Steering	Rear	Note A
GMC	Sierra 2500	2003-04	4 Wheel Steering	Rear	Note A
GMC	Sierra 2500 HD	2003-05	4 Wheel Steering	Rear	Note A
GMC	Yukon XL 2500	2003-05	4 Wheel Steering	Rear	Note A

Note A Tighten adjustment nut to 52 Lb. Ft / 70 Nm while rotating hub and drum. Loosen nut. Tighten nut until it contacts bearing cone. Torque on nut must be zero to finger tight. Back off nut, if necessary, to align nut slot with closest keyway. Do not back off more than one slot to align keyway. Insert key, retaining ring, and axle shaft.

^{*} Please refer to service manual if your application is not listed